



There are many exciting Continuous Improvement Events happening during FY25 and beyond!

Check out the Northview Conference Room Mission Control Room Board for schedule information and event details.



- Just Do It Events (JDI)**
1 – 2 day event and the fastest approach when the problem is clear & the solutions are not complicated.
- Managing Daily Improvements Events (MDI)**
4-day event to develop a model flow cell at the work area. **Safety, Quality, Delivery and Cost** are monitored at the work area to promote rapid change. Leaders **GEMBA** (physically go to where the work is done) on a regular basis to help support objectives.
- Rapid Improvement Events (RIE)**
3-5 day workshop during which teams make the improvements and changes “go live” the following week.



Phillips selected as 1 of 4 sites within BW to develop an Operational Excellence model!

Introducing the Phillips Continuous Improvement Core Team:

Jeff Shilts, Rick Kenealy, Kumaravel Kuppan, Cathy Barbeln, Deb Lebal, Dennis Lemke, Cindy Brand, George Senn, Jeff Gafner, Dave Carlsen, Jim Logan.

The 8 Non-Manufacturing Areas Types of Wastes:

ACRONYM	TYPE OF WASTE	DESCRIPTION	EXAMPLE
D	Defects	A deliverable is not right the first time	Incomplete/incorrect documentation
O	Overproduction	Duplication of effort; Producing more or faster than needed.	Extra copies, reports no one uses
W	Waiting	Bottleneck in information/production flows	Waiting for report approvals or meeting attendees.
N	No Engagement	Some persons aloof to or denied opportunity for involvement of CI opportunities	Poor coordination of events. Weak solicitation of improvement ideas.
T	Transport	Inefficient movement of materials or information	Multiple approvals or hand-offs; Inefficient data management
I	Inventory	Unnecessary office materials or information	Office supplies; paper copies; personal effects
M	Motion	Any movement that does not add value to the product/process	Looking for information or supplies. Poor work area layout.
E	Excess Processing	Activities that have no value from customers' perspectives	Rework. Re-entering data. Corrections.



RIE: Planning Standard
Work 12/9/2024